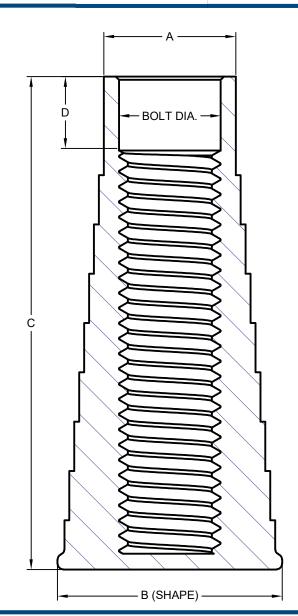


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Attention:	Customer:	
From:	Project:	Date: /
Fax #:	Job Number:	Page of



## PLASTIC THREADED INSERT

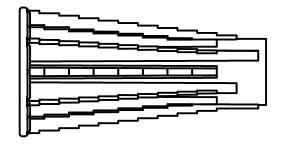
- FOR USE WITH PA INSERT TAP-ONS AND STICK-ONS
- STEPS IN RIBS INCREASE BONDING AND TEAR-OUT STRENGTH

QTY.	PART NUMBER	BOLT DIA.	Α	В	С	D	WORKING LOAD (LBS.)	ULTIMATE STRENTH (LBS.)
	1200	1/4"	0.35"	0.75" (OCT)	1-1/4"	<u>1</u> "	140	700
	1201	3/8"	0.50"	0.86" (OCT)	1-1/2"	<u>5</u> " 16"	220	1100
	4590	1/2"	0.67"	1.30" (HEX)	1-1/2"	* see note	1640	8200
	2400	1/2"	0.67"	1.00" (HEX)	1-3/4"	<u>3</u> " 8	1640	8200
	1370	1/2"	0.67"	1.14" (HEX)	2-1/2"	<u>3</u> "	1640	8200
	2401	5/8"	0.81"	1.30" (HEX)	3"	7." 16	3360	16800
	2407	3/4"	0.94"	1.38" (HEX)	3-1/4"	<u>1</u> "	3500	17600
	2408	1"	1.20"	1.83" (CIRC)	3-3/4"	<u>5</u> "	3740	18700

NOTE: - USE NATIONAL COARSE THREAD BOLTS

PA Insert Quote or Job Number: \_\_\_\_\_ Ship Date: \_\_\_\_/\_\_\_

- THREADS MUST BE FULLY ENGAGED TO ACHIEVE LOADS LISTED ABOVE
- INSERT MUST NOT BE USED IN CONDITIONS THAT EXCEED 185 °F
- INSERT SHOULD BE USED WITH GRADE 8 BOLT FOR MAXIMUM STRENGTH
- PN 4590 HAS NO "D" DIMENSION, IT IS THREADED TO THE TOP OF THE INSERT





EXAMPLE OF HEXAGONAL BASE